

Date: Monday, 18/08/2008 3:31:40 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : MIRROR BRACKET
<b>Job Number</b> : 41316A	
<b>Estimate Number</b> : 10148	
<b>P.O. Number</b> :	<b>Part Number</b> : D2161205
<b>This Issue</b> : 18/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2161 REV B2
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B2
<b>Previous Run</b> : 36467A	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 10/09/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JLD 08.8.18</u>	
<b>Comment</b> : Est Rev:A New Issue 05-11-01 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	41316A01	MIRROR BRACKET LH
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**Comment:** Sub-Component MIRROR BRACKET LH  
 1 x D2013-1 Batch B36950 ✓

Cpl 08.11.24

2.0	41316A02	MIRROR BRACKET RH
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**Comment:** Sub-Component MIRROR BRACKET RH  
 1 x D2013-2 Batch B36938 ✓

Cpl 08.11.24

3.0	41316A03	ARM
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**Comment:** Sub-Component ARM  
 1 x D2037-101 Batch 41854 ✓

Cpl 08.11.24

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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**Comment:** LARGE FABRICATION RESOURCE 1

1-Assemble on Jig DT8065 as per Dwg D2161

2-Weld as per Dwg D2161 Identify as D2161-205

Cpl 08.11.24

(4)

5.0	QC9	VISUAL WELDING INSPECTION
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**Comment:** VISUAL WELDING INSPECTION

12/11/24 (4)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 3:31:40 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 41316A

Part Number: D2161205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Sostulza (40)

7.0

POWDER COATING

POWDER COATING



M 105642



(4X)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

8:40  
320 °F  
9:10

M-1 08/11/25

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

88 08/11/25 (40)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/26 (40)

Job Completion



mf 08-11-25

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

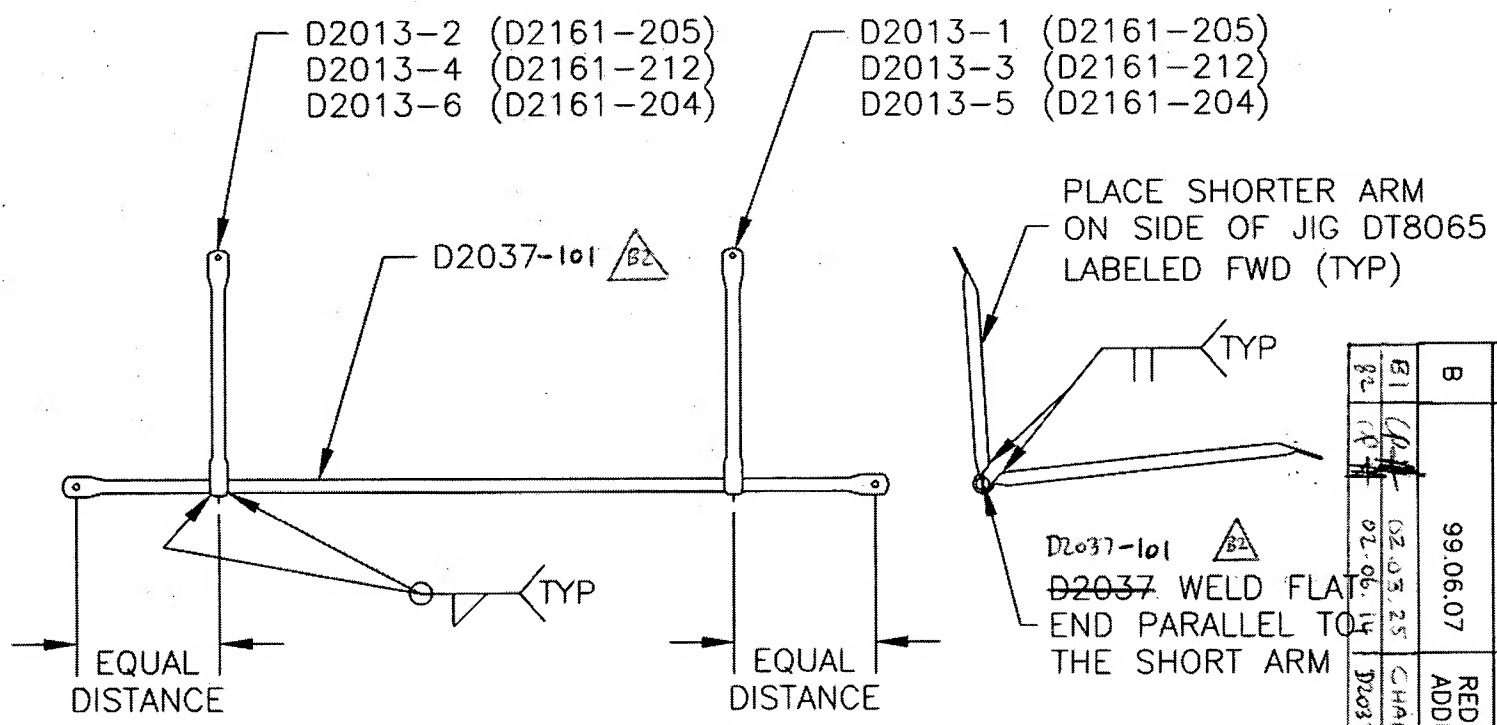
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	JB	DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>KE</i>	APPROVED	<i>KE</i>	REV. B
DATE	99.06.07	TITLE	D2161	SHEET 1 OF 1
			MIRROR BRACKET	SCALE
			NEW ISSUE	NTS
			REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS	
			CHANGE FINISH	
			D2037-101 W/	
			02.03.25	
			02.06.15	
			82	

RELEASED  
KE 99.06.10



DETAIL OF D2161-204  
DETAIL OF D2161-205  
DETAIL OF D2161-212

NOTE: WELD ASSEMBLY  
USING JIG DT8065

SH: ~~POWDER COAT ASSEMBLY BLACK~~  
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~  
~~POWDER COAT BLACK SANDTEX (4.3.5.7) PER~~  
~~DART QSI 005 4.3~~ (8)

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WITHOUT NOTICE

WORK ORDER  
NO. 2131017